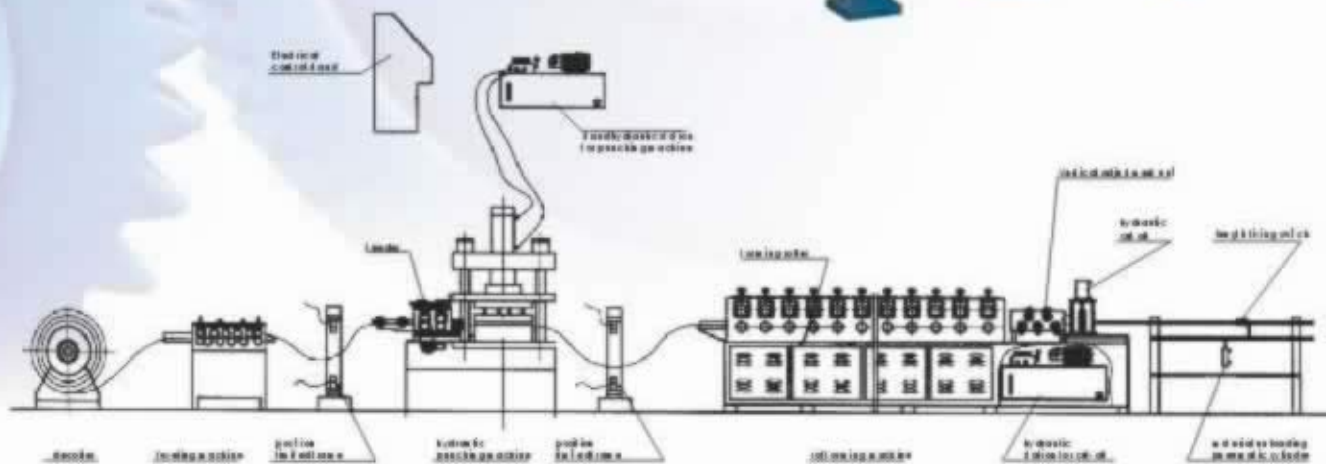


SICHUAN THRIVED TRADING & INDUSTRIAL DEVELOPMENT CO.LTD LMS INTERNATIONAL LIMITED



Automatic punching rollforming production line



Automatic punching rollforming production line

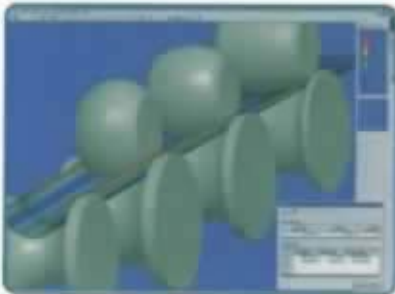
Applied for automatic punching and rollforming of products such as rack, door frame etc.

LMS ROLLFORMING MACHINERY



Design software

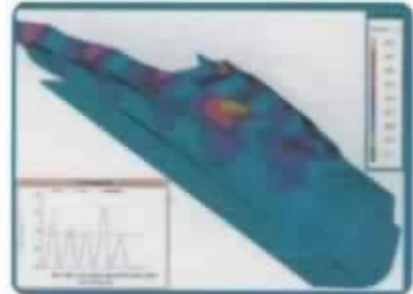
LMS roll forming machine which take the COPRA, a designing software for cold rolling production; apply for the first step of rolling design, calculation, molding technique simulation, blueprint optimization and roller design to rough molding management, digital machining and quality control, LMS apply for the COPRA in the whole process. The greatness of COPRA is combined with LMS' s great experience of twenty years completely and this make LMS be with might double in production for clients. Realize your dream with COPRA.



The cold curve molding artwork shown in the screen

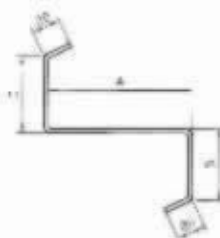
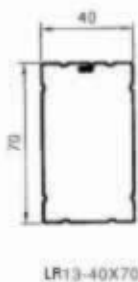
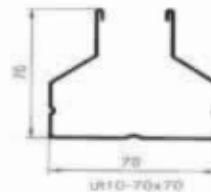
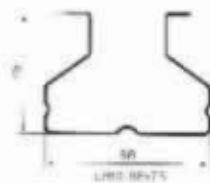
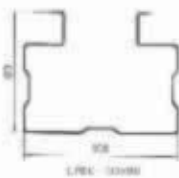
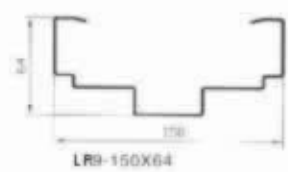
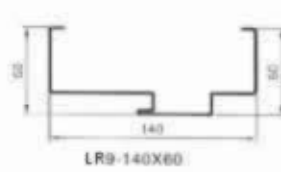
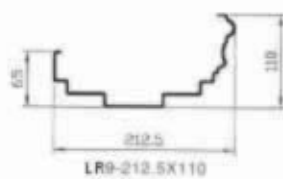
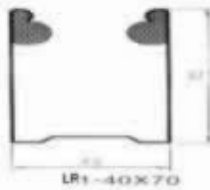
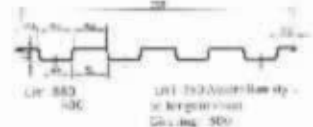
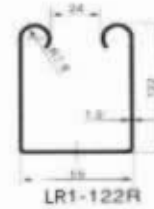
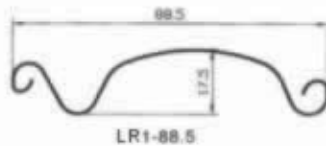
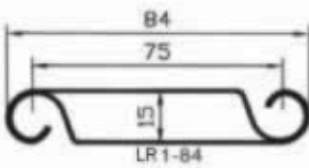


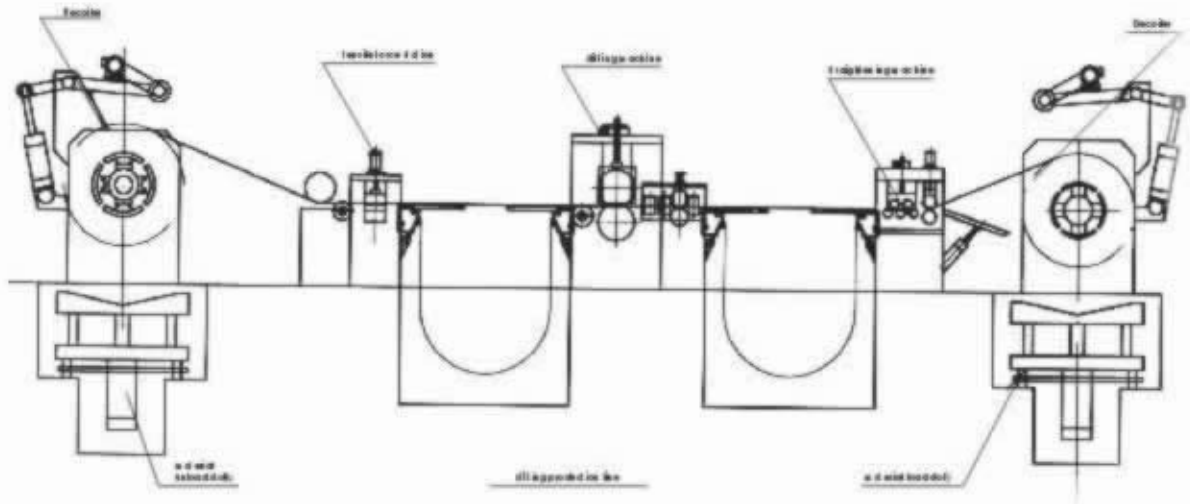
COPRAF EA RF Cold curve molding roller mill: COPRAF EA RF



Molding artwork simulation: COPRA DTM

LMS ROLL FORMING MACHINERY

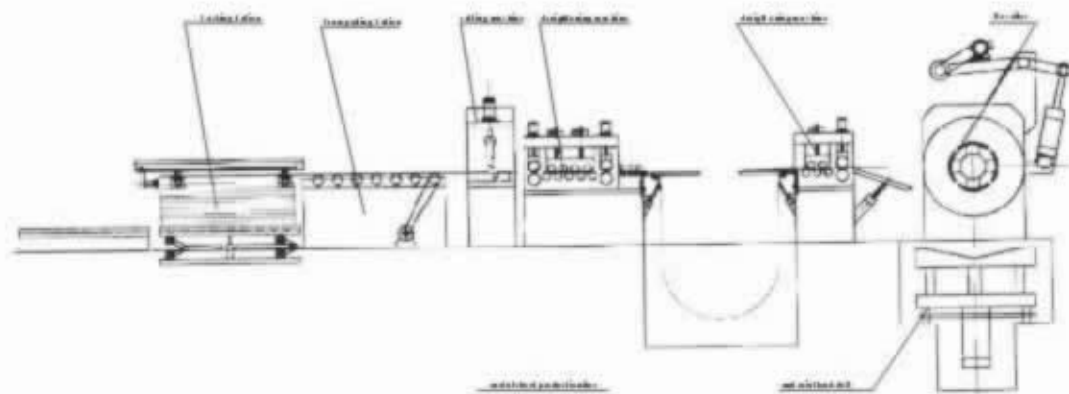




Slitting production line suited for any need of you for all kinds of specification and configure



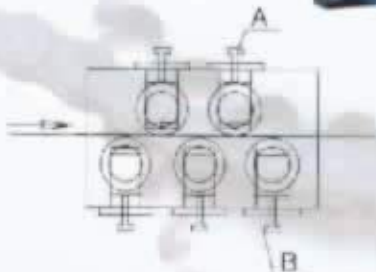
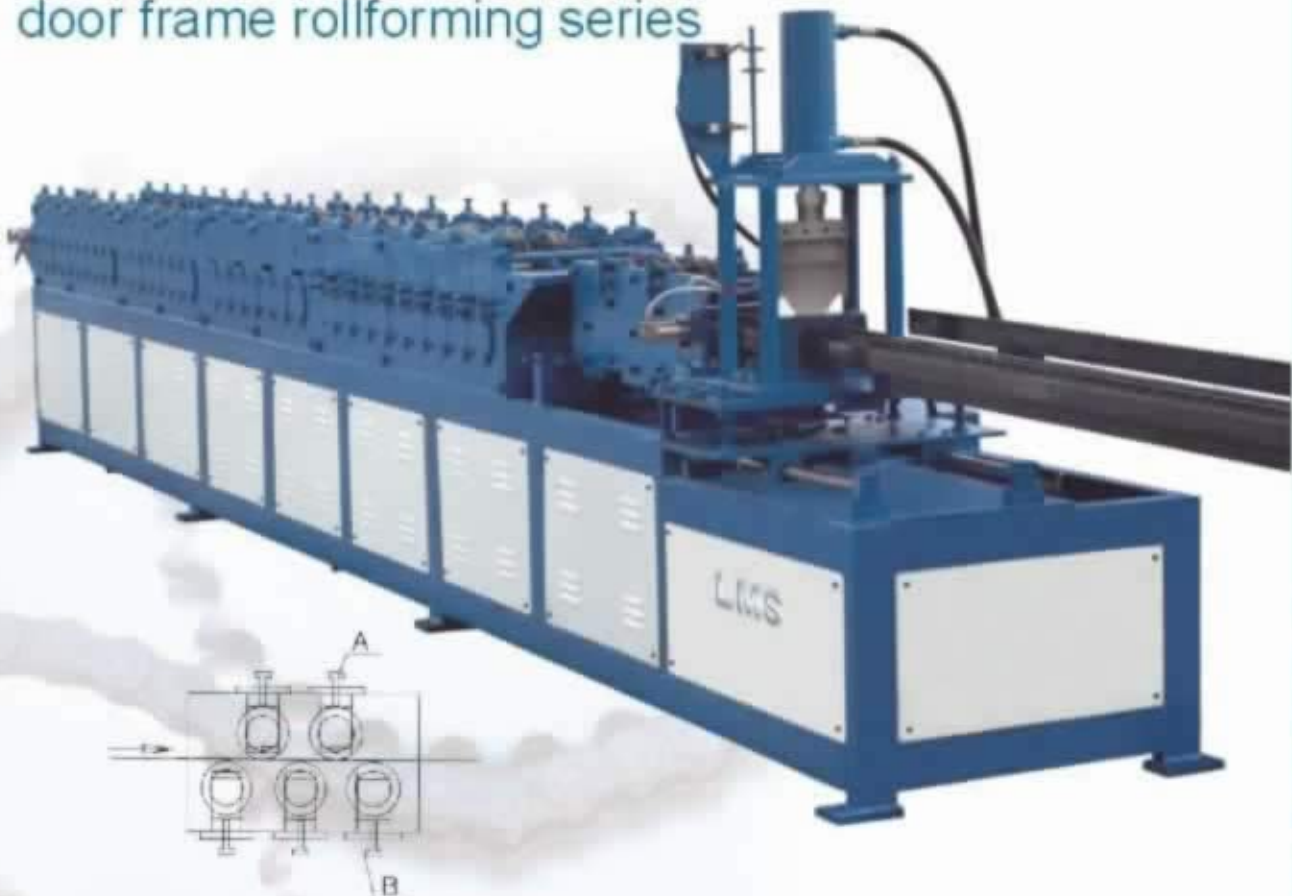
Sheet metal cutting production line



metal sheet production line for all kinds of specification and configure



door frame rollforming series



Vertical adjustment sketch map

rollforming machine using instruction

1. Before starting up the rolling mill, please check if the lubricating oil in gear box and hydraulic pressure machine and the water in cooling box are full enough or not, and fill it well when necessary. Other accessories like the gear and chain have to be oiled after using every shift. The fluctuation roller, shearing blade, guiding column and punching mold have to be oiled each hour.
2. adjustment of the materials input guiding unit:
The materials transporting machine is used for controlling the materials in the right position when being roll formed. If you find the size of the rollformed profile are not fit, please adjust the transporting machine to control the position to make it to be right size. Please make sure to lock the bolt after adjusting.
3. Adjustment of the roller:
The clearance between the fluctuation rollers should be the same as the thickness of the materials. When the thickness of the materials have been changed, the bolt of upper roller should be made sure to press out for adjustment. The last round of rolling for materials effect the final size of the materials and circling most, so please pay attention to the adjustment for last round carefully.
4. Vertical adjustment:
Please read the picture showing the construction of the vertical adjustment. When the materials are curved upside, please press down the roller A and switch out roller B away from the materials in order to adjust the materials to be make it curved upside as you need. When the materials are curved at both sides, please remove the end of the vertical adjusting jack to the opposite direction of the curving way. Please remember to lock up the bolt after adjusting every time.
5. adjustment for cutting part:
The downside cavity of air pneumatic and hydraulic pressure mold should be adjusted in the same line with the materials in order to make sure you can adjust the materials in every direction by controlling the adjusting bolt.



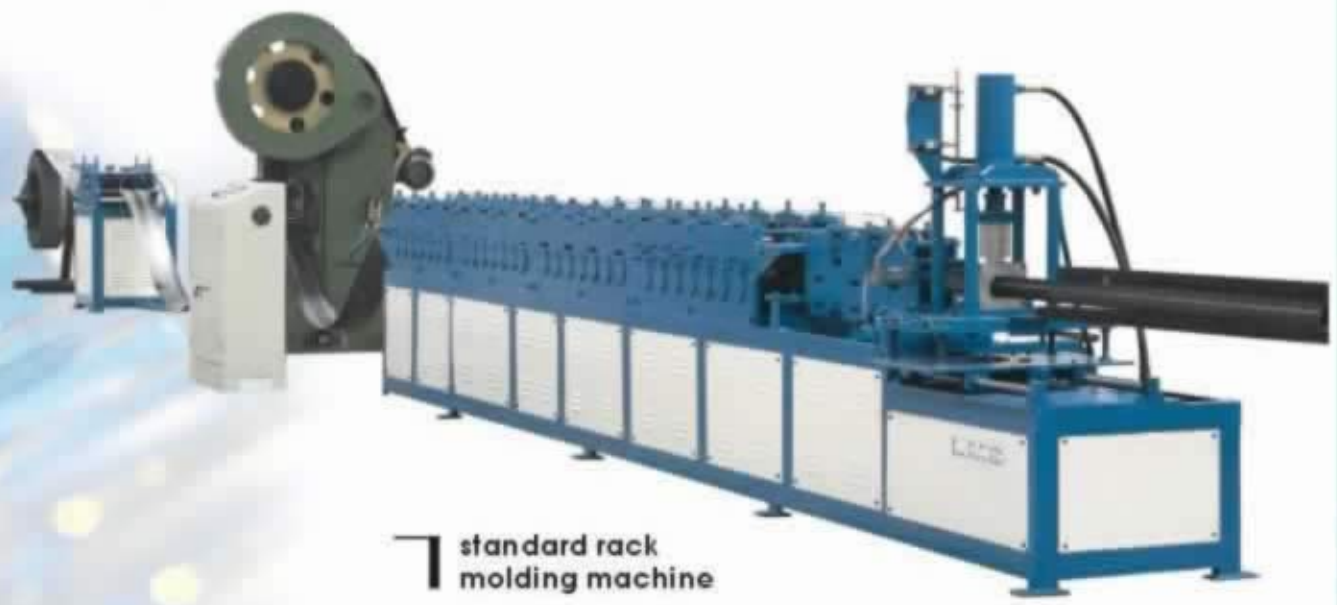
universal type rollforming machine



width adjustable universal type rollforming machine



rack production line with power press



standard rack molding machine



universal rollforming machine

Our plant offers various cut-off devices, mainly including

manual cutting, grinding wheel sheet cutting, hacksaw electric automatic cutting, pneumatic automatic cutting, hydraulic automatic cutting, press automatic cutting devices, to be introduced and fitted out by users as required.

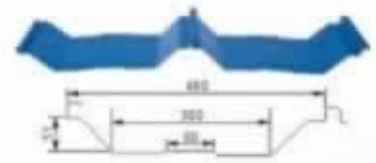
roof panel / wall panel



panel unfolded width: 1000



wall panel unfolded width: 1000



joint-hidden roof panel



panel unfolded width: 1000



panel unfolded width: 1000



800x70 section of building bearing plate, material size: 1220 x 1.5
880x76 section of building bearing plate, material size: 1250 x 1.5



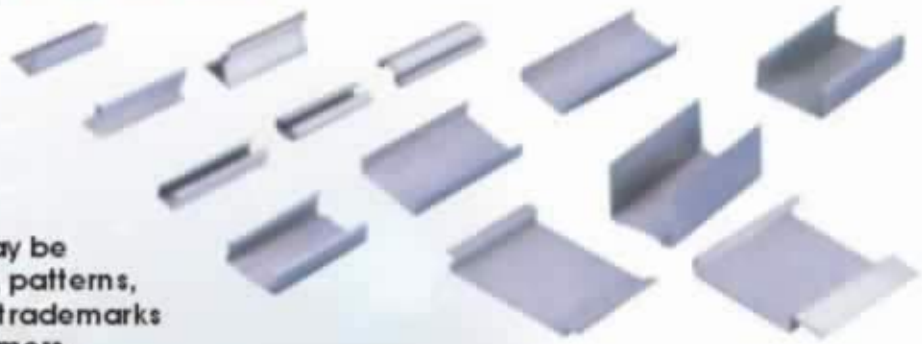
Floor molding roller mill

roof panel rollforming machine





Button sheet, keel series



section materials may be stamped with points, patterns, tendons, letters and trademarks as required by customers.



Ceiling plate pincher, light steel keel machine series

Multiple fireproof roller gate machine series





└ hydraulic decoiler



└ straightening and cutting machine



└ hydraulic punching machine



└ width adjustable edge folding machine



hydraulic punching
and curving machine



hand op
erated decoiler



pneumatic
unloading table



simple slitting
machine



hydraulic
decoiler



Tile-roof panel rollforming machine

